1	Water Filter and Treatment System and Component
2	
3	The present invention relates to a water filter and
4	treatment component for use in host water treatment
5	apparatus, and a system therefor.
6	
7	In the production of treated and/or purified water,
8	for example ultra-pure water for laboratory use,
9	several components are generally used in conjunction
10	to provide the desired water quality. Some of these
11	components may be used in parallel or in series, and
12	some are more critical than others to the final
13	water quality. Nevertheless, the full and correct
14	performance of all the components is generally
15	essential to guarantee the treated water quality.
16	
17	To ensure that the final water quality is of the
18	required standard, quality monitors are usually
19	installed either within or external to the water
20	purification unit to monitor key water parameters on
21	an ongoing basis. Typically these will include, but
22	are not limited to, resistivity, conductivity,

1	temperature, Total Organic Carbon (TOC), flow rate,
2	etc.
3	
4	Notwithstanding the above monitoring, for certain
5	applications, industry regulations require
6	traceability of components that affect the final
7	water quality. Typically, this information is
8	required by companies producing pharmaceuticals or
9	similar products. Currently, this is generally
10	carried out by manual logging of component
11	information.
12	
13	Meanwhile, components can often be installed and/or
14	used in more than one position in a water treatment
15	apparatus. In other situations, optimum performance
16	of the apparatus can be obtained by using the
17	components in different positions at different
18	instances. However, incorrect performance and/or
19	positioning cannot currently be prevented, which may
20	seriously undermine the water quality and
21	production.
22	
23	Additionally, it is a desire to know how much
24	capacity or operational lifetime is retained within
25	a component. However, as most components are sealed
26	units, this is impossible to forecast before the
27	component suddenly expires or breaks down, again
28	potentially significantly affecting the water
29	production. This may cause inconvenience to the
30	user who would often prefer to schedule component
31	changes at specific times.
32	

3

It is an intention of the present invention to 1 obviate the above disadvantages. 2 3 Thus, according to one aspect of the present 4 invention, there is provided a water treatment 5 component for use in a host water treatment 6 apparatus, wherein the component has an electronic 7 circuit adapted to co-operate with an electronic 8 circuit in the host apparatus. The host apparatus 9 and separable water treatment component together 10 11 comprise a water treatment system. 12 The co-operation may be one way, either from 13 component to host or vice versa, or two-way. 14 15 The component circuit and host circuit can 16 communicate via radio, infrared, or any other 17 transmittable waveforms including optical and 18 magnetic contact. Preferably, the circuits 19 communicate by physical electrical contact for 20 maximum robustness of connection, and to minimise 21 interference by other means of communication. 22 Preferably co-operation of the circuits is only 23 possible when the communication is correctly 24 created, and this is only achieved when the 25 component is correctly installed and/or fitted with 26 the host apparatus. 27 28 Each electronic circuit preferably includes a memory 29 capacity and a capability to read/interrogate the 30 The electrical circuit in other electrical circuit. 31 the host apparatus preferably includes a central 32

1	processor, and the electrical circuit in the
2	component preferably includes or is a data chip,
3	e.g. a microchip such as well known in the art.
4	The electronic circuit of the component is
5	preferably integral with the component, and more
6	preferably, is formed integrally with the component
7	during the component manufacture. The electronic
8	circuit is preferably embedded into or mounted onto
9	the component.
10	
11	The electronic circuit of the component preferably
12	includes a database having relevant data relating to
13	that component such as validation information,
14	process information, and/or manufacturing
15	information. Typical information includes, but is
16	not limited to, date of manufacture, date of
17	testing, operator, cartridge type, media type(s),
18	media volumes, media lot numbers, quality control
19	details, and possibly a unique reference code.
20	
21	The data of the component electronic circuit could
22	be encrypted.
23	
24	According to one embodiment of the present
25	invention, the electronic circuit of the component
26	provides an enablement signal to the electronic
27	circuit of the host apparatus, and/or vice versa.
28	
29	The enablement signal may include means for the
30	component or host to control the other part.
31	Preferably, the component and host inter-co-operate
32	

5

Information that can be communicated between the 1 electronic circuits of the component and host 2 generally include validation information, production 3 information and/or manufacturing information. 4 information in the component could be accessed from 5 the component and be displayed by the host 6 7 apparatus. 8 If necessary or desired, the same information in the 9 system could be accessed via a separate reader 10 device or otherwise communicated to a remote reader, 11 for analysis and/or display. 12 13 In typical operation, the electronic circuit of the 14 component includes at least a data tag; and the 15 presence of the data tag is identified by the 16 electronic circuit of the host apparatus upon 17 correct fitment and/or installation of the 18 component, which creates a two-way communication 19 protocol. The host apparatus can then upload 20 relevant data from the data tag, etc. and the 21 component's circuit can download the relevant 22 information from the host apparatus. 23 24 In another embodiment of the present invention, lack 25 of co-operation between the electronic circuit of 26 the component and electronic circuit of the host 27 apparatus indicates the incorrect fitment and/or 28 installation of the component with the host 29 apparatus, or incorrect location of a component on a 30 host apparatus where more than one location is 31 possible. 32

In another embodiment of the present invention, the 1 2 lack of co-operation between the electronic circuit 3 of the component and the electronic circuit of the 4 host apparatus identifies incorrect operation of the 5 component and/or host apparatus, e.g. a water leak. 6 The present invention extends to a water treatment 7 8 component as hereinbefore defined useable with a 9 host water treatment apparatus having a co-operable electronic circuit, as well as a host 10 11 water treatment apparatus useable with a water 12 treatment component as hereinbefore defined, as well as their co-operation to provide a water treatment 13 14 The electronic circuits of the component 15 and host apparatus can co-operate in a manner as 16 hereinbefore described. 17 In a further embodiment of the present invention the 18 19 water treatment component of the present invention 20 is a consumable and/or replacement unit such as a This includes water treatment units 21 cartridge. 22 containing ion exchange resins, filters, media, etc. 23 According to a yet further embodiment of the present 24 25 invention, a similar treatment component useable 26 with the host apparatus of the present invention is 27 an operational unit. Such operational units include 28 means to sanitise and/or clean e.g. by way of disinfection and/or chemical cleaning, one or more 29 parts of the host apparatus. This may be by means 30 of a component that contains the sanitant or by the 31

7

fitment of dummy components in place of components 1 2 that may be damaged by the sanitant. 3 4 The present invention provides the benefits of 5 electrical co-operation and data tagging. 6 include one or more of correct 7 installation/fitting/use of components, correct location of relevant components in a host apparatus, 8 error-free transfer of information of component 9 origins and/or history, automatic start and/or use 10 11 of components such as sanitisation units, and 12 prevention of incorrect components, such as half-13 used components, and out of date or inappropriate 14 components. 15 An embodiment of the present invention will now be 16 described by way of example only, and with reference 17 to the accompanying and diagrammatic Fig. 1 showing 18 a water treatment component and host water treatment 19 apparatus according to one embodiment of the present 20 21 invention. 22 Referring to Fig. 1, there is shown a first water 23 treatment component 2 and a host water treatment 24 25 apparatus 4. The host apparatus 4 has two component 26 locations, one shown ready to receive the first 27 component 2, and one shown fitted with a second 28 component 22. 29 30 The component 2 has an embedded microchip 6, which can co-operate with an electronic interface 8 on the 31 host apparatus 4. The remaining part of the 32

electronic circuitry in the host apparatus 4 is not 1 2 shown. 3 The component 2 includes inlet and outlet water 4 ports 10a,12a, to fit with complementary inlet and 5 outlet water ports 10b,12b on the host apparatus. 6 7 The host apparatus includes a purified water outlet 8 14, and an electronic display 16. 9 10 The host apparatus 4 is a water purification unit, 11 and the component 2 is a consumable resin cartridge. 12 13 The microchip 6 includes a database retaining 14 product master records including date of manufacture 15 of the component 2, date of testing, operator, 16 cartridge type, media type (within the component), 17 media volume, media lot numbers, quality control 18 details, and a unique reference code. Only the 19 correct installation and fitting of the component 2 20 within the opening in the host apparatus 4, allows 21 the microchip 6 to engage and co-operate with the 22 interface 8 on the host unit 4. 23 24 25 Once the component 2 is fitted correctly, the electronic circuitry in the host apparatus 26 identifies the presence of a data tag on the 27 · component 2, such that a two-way communication 28 protocol is established. Once communication has 29 been made, the host apparatus 4 can upload relevant 30 data from the microchip data tag 6, and the micro 31 chip data tag 6 can download relevant information 32

from the host apparatus 4. The information uploaded 1 to the host apparatus includes performance 2 validation criteria such as lot numbers, dates and 3 content type and property. Information which is 4 downloaded into the microchip data tag 6 includes 5 date of commencement of operation and volume of 6 water used on an ongoing basis. The combination of 7 this information allows improvement in determination 8 of consumable lifetime. 9 10 Some or all of this information could be displayed 11 on the display 16 on the host apparatus 4. 12 could include visual warning of any incorrect 13 14 operation, or end of life-time of the component 2. 15 Because the host apparatus electronic circuitry can 16 identify the presence, or not, of a data tag, it can 17 be used to prevent leaks from the apparatus 4, in 18 that if a component is not fitted correctly with its 19 data tag in place, then the apparatus 4 will not 20 operate and thus prevent leaks occurring. 21 22 23 Moreover, if the component 2 could be fitted in more than one opening in the host apparatus 4, incorrect 24 fitment of the component 2 in the wrong position 25 could be prevented due to the unique identifier code 26 on each data tag. In this regard, Figure 1 shows a 27 second separable water treatment component 22. 28 may provide the same function as the first component 29 2, or different. If different, an attempt to fit 30 the first component 2 into the location of the 31 second component 22 may provide an error signal or 32

10

sign through the display 16, thus ensuring that the 1 host apparatus 4 is not compromised. 2 3 The memory in the host apparatus electronic 4 circuitry could also detect if a particular data tag 5 has been previously used in a particular position, 6 and hence also prevent a situation where optimum 7 8 performance is not obtained. Furthermore, if 9 certain changes to the configuration of components is required prior to carrying out such functions as 10 sanitisation then this configuration can be 11 ascertained prior to entering that mode. 12 13 The present provides a number of clear advantages, 14 including increased automation of information 15 logging, prevention of use of components in an 16 17 un-optimised manner, greater user awareness of remaining operational life time of components, and 18 prevention of mis-connection/mis-installation which 19 could compromise final water quality, etc. 20

1	Clai	lms
2		
3	1.	A water treatment system comprising a host
4		water treatment apparatus and a separable water
5		treatment component, said component being
6		useable in the host apparatus, wherein the
7		component has an electronic circuit adapted to
8		co-operate with an electronic circuit in the
9		host apparatus.
10		
11	2.	A water treatment system as claimed in Claim 1
12		wherein the co-operation between the component
13		and the host apparatus is either one way or
14		two-way.
15		
16	3.	A water treatment system as claimed in Claim 1
17		or Claim 2 wherein the component circuit and
18		the host circuit communicate via one or more of
19		the following transmittable waveforms: radio,
20		infrared, optical and magnetic.
21		
22	4.	A water treatment system as claimed Claim 1 or
23		Claim 2 wherein the component circuit and the
24		host circuit communicate by physical electrical
25		contact.
26		
27	5.	A water treatment system as claimed in any one
28		of the preceding Claims wherein co-operation of
29		the component circuit and the host circuit is
30		only possible when the component is conjoined
31		with the host apparatus.

1	6.	A water treatment system as claimed in any one
2		of the preceding Claims wherein the component
3		circuit and/or the host circuit includes a
4		memory capacity.
5		
6	7.	A water treatment system as claimed in any one
7		of the preceding Claims wherein each electronic
8		circuit can read and/or interrogate the other
9		electrical circuit.
10		
11	8.	A water treatment system as claimed in any one
12		of the preceding Claims wherein the electrical
13		circuit in the host apparatus includes a
14		central processor, and the electrical circuit
15		in the component includes a data chip.
16		
17	9.	A water treatment system as claimed in any one
18		of the preceding Claims wherein the electronic
19		circuit of the component provides an enablement
20		signal to the electronic circuit of the host
21		apparatus, and/or vice versa.
22		
23	10.	A water treatment system as claimed in Claim 9
24		wherein the enablement signal includes means
25		for the component or host apparatus to control
26		the other part.
27		
28	11.	A water treatment system as claimed any one of
29		the preceding Claims wherein the component and
30		host inter-co-operate.
31		

13

1	12.	A water treatment system as claimed in any one
2		of the preceding Claims wherein the electronic
3		circuit of the component includes at least a
4		data tag.
5		
6	13.	A water treatment system as claimed in Claim 12
7		wherein presence of the data tag is identified
8		by the electronic circuit of the host
9		apparatus.
10		
11	14.	A water treatment system as claimed in any one
12		of the preceding Claims wherein lack of co-
13		operation between the electronic circuit of the
14		component and electronic circuit of the host
15		apparatus indicates the incorrect fitment
16		and/or installation of the component with the
17		host apparatus.
18		
19	. 15.	A water treatment system as claimed in any one
20		of the preceding Claims wherein lack of co-
21		operation between the electronic circuit of the
22		component and the electronic circuit of the
23		unit identifies incorrect operation of the
24		component and/or the host apparatus.
25		
26	16.	A water treatment system as claimed in any one
27		of the preceding Claims wherein information in
28		the component is accessed from the component
29		and displayed by the host apparatus.
30		
31	17.	A water treatment system as claimed in any one

of the preceding Claims wherein information

1		that is communicated between the electronic
2		circuits of the component and the host
3		apparatus is validation information, production
4		information and/or manufacturing information.
5		
6	18.	A host water treatment apparatus useable with a
7		water treatment component to provide a water
8		treatment system, said host apparatus having a
9		electronic circuit adapted to co-operate with
10		an electronic circuit in the component in a
11		manner as defined in any one of Claims 1 to 17.
12		
13	19.	A separable treatment component useable with a
14		host water treatment apparatus, said component
15		having an electronic circuit adapted to co-
16		operate with an electronic circuit in the host
17		apparatus.
18		
19	20.	A treatment component as claimed in Claim 19
20		wherein the component is a water treatment
21		component adapted to provide a water treatment
22		system in co-operation with the host apparatus.
23		
24	21.	A treatment component as claimed in Claim 19
25		wherein the component is adapted to sanitise
26		and/or clean one or more parts of the host
27		apparatus.
28		
29	22.	A treatment component as claimed in any one of
30		Claims 19 to 21 wherein the electronic circuits
31		co-operate in a manner as defined in any one of
32		Claims 1 to 17.

15

1		
2	23.	A treatment component as claimed in any one of
3		Claims 19 to 22 wherein the electronic circuit
4		of the component is integral with the
5		component.
6		
7	24.	A treatment component as claimed in Claim 23
8		wherein the electronic circuit is embedded into
9		or mounted onto the component.
10		
.1	25.	A treatment component as claimed in any one of
12		Claims 19 to 24 wherein the electronic circuit
13		of the component includes a database having
L <b>4</b>		characterising data relating to the component.
15		
L6	26.	A treatment component as claimed in any one of
L7		Claims 19 to 25 wherein the data of the
L8		component electronic circuit is encrypted.
19		
20	27.	A treatment component as claimed in any one of
21		Claims 19 to 26 wherein the component is a
22		consumable replaceable unit.
23		
24	28.	A treatment component as claimed in Claim 27
25		wherein the component is a cartridge.
26		
27	29.	A water treatment component substantially as

hereindescribed and with reference to Figure 1.

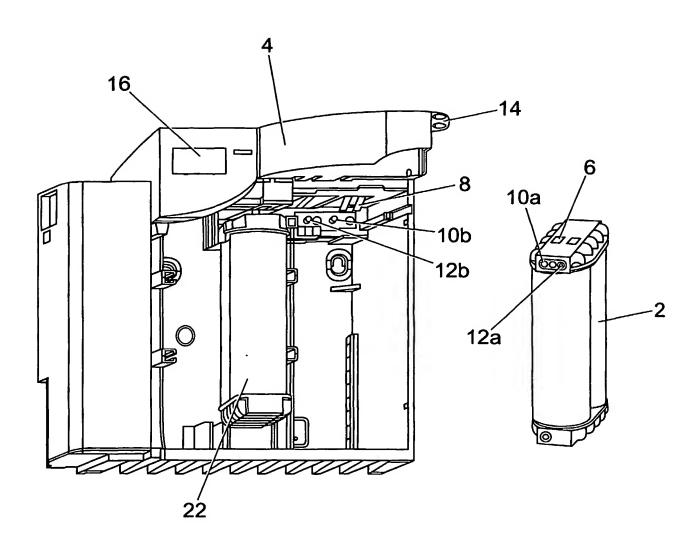


Fig. 1

## INTERNATIONAL SEARCH REPORT

Internal Application No
PCT/GB 03/00975

A. CLASSIF IPC 7	CO2F 1/00		+
According to	International Patent Classification (IPC) or to both national classification	in and IPC	
B. FIELDS S			
	cumentation searched (classification system followed by classification searched (classification system followed by classification statement (classification system followed by classification system followed by c	symbols)	
Documentati	ion searched other than minimum documentation to the extent that such	h documents are included in the fields sea	arched .
Electronic da	ata base consulted during the International search (name of data base	and, where practical, search terms used)	
	ternal, WPI Data, PAJ		
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consi	nent defining the general state of the art which is not dered to be of particular relevance	or priority date and not in conflict with cited to understand the principle or th invention "X" document of particular relevance; the	n the application but seory underlying the claimed invention
filing of the state of the stat	date tent which may throw doubts on priority claim(s) or h is client to establish the publication date of another	cannot be considered novel or canno involve an inventive step when the do "Y" document of particular relevance; the	ocument is taken alone claimed invention
O' docum other	on or other special reason (as specified) nent referring to an oral disclosure, use, exhibition or r means	cannol be considered to involve an in document is combined with one or m ments, such combination being obvio in the art.	nventive step when the sore other such docu-
*P* docum tater	nent published prior to the international filling date but than the priority date claimed	*&* document member of the same patent	
Date of the	e actual completion of the international search	Date of mailing of the international se	earch report
	20 May 2003	02/06/2003	
Name and	mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk	Authorized officer	
	NL - 2280 NV nijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fax: (+31-70) 340-3016	Liebig, T	





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